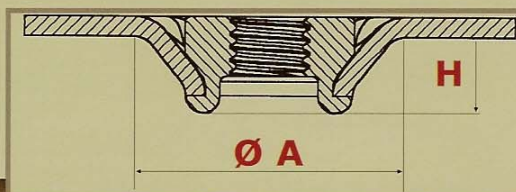


Technical data

Thread size	Panel Thickness (mm)	Max Tightening Torque (Nm)		Pull out load (N)		Torque to turn kaptinut in sheet (Nm)
M4	1,00	4,80		4900 (S.D.+K.D)		10,00 (T.F.)
M5	1,00	8,00		8000 (S.D.+K.D)		13,00 (T.F.)
M6	1,00	14,00		9000 (S.D.)		25,00 (T.F.)
M8	1,00	28,00		14000 (S.D.)		50,00 (T.F.)
	1,50	28,00		22000 (K.D.)		50,00 (T.F.)
M10	1,00	52,00		23000 (S.D.+K.D)		125,00 (T.F.)
	1,50	52,00		29000 (K.D.)		125,00 (T.F.)

S.D.: Sheet deformation
K.D.: KAPtinut® deformation
T.F.: Thread failure

Thread size	Ø A Diam. (mm)	H Dim. (mm)	INSTALLATION FORCE (tonnes)
M4	12,00	4,50-5,00	1,50-2,00
M5	14,00	5,00-5,50	2,00-3,00
M6	19,00	5,50-6,00	3,00-4,00
M8	24,00	6,50-7,00	5,00-6,00
M10	28,00	8,50-9,00	8,00-9,00



KAPti-nut®